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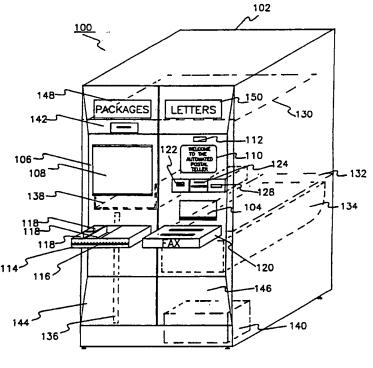
Published

With international search report.

(54) Title: AUTOMATED SELF-SERVICE PACKAGE SHIPPING MACHINE

(57) Abstract

A self-service apparatus (100) capable of automatically handling envelopes and packages through various stages of processing, including touch screen (110) to handle various inputs from the customer, digitized voice (112) to prompt the customer and instruct him in the processing, electronic weighing (138), electronic printing (142) of the ZIP+4 barcode, electronic printing of the shipping label (140), electronic printing of the receipt (128), electronic printing (140) of the manifest documentation for both the letters and packages, and maintaining of the manifest documentation for both the letters and packages. Mailing charges are deducted from a prepaid magnetic card through the use of a magnetic card reader (122). Maintaining postage and shipping rates, ZIP+4 CD-ROM directory in order to locate the ZIP+4 information. A dual floppy disk system (124, 126) to allow the mailer to send electronic mail. A built-in facsimile apparatus (120) to allow the customer to send "FAX" information through the telephone line.



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AUTOMATED SELF-SERVICE PACKAGE SHIPPING MACHINE

The invention relates to automated self-service systems for receiving and initially processing letters and other packages for subsequent transportation by the U.S. Postal Service and/or private package shipment companies.

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The Appendix sets forth copyrighted subject matter. No objection is made to reproduction of the Appendix solely in connection with reproducing any patent that may issue from this application, but all other rights under copyright law are reserved.

An automated self-service machine in accordance with the invention advantageously combines features of mailroom automation systems with features of bank automated teller machines. The machine may be located in post offices, convenience stores, and the like.

A notable aspect of the self-service machine is its user interaction. In operation, the machine conducts a dialog with a user/customer, via a touch screen and a digitized voice output (or other input/output devices), to obtain information about the customer's intended shipment address, class of service, and the like. The customer may specify, e.g., first-class mail, registered

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or certified mail, and the like. The customer may specify a language (e.g., English, Spanish) in which he or she wishes to communicate. Certain dialog segments are color-enhanced, e.g., a green representation of a certified mail "green card" receipt is displayed on a color monitor to aid the customer in providing information about a certified mail letter.

The machine measures the weight and other dimensions of the customer's package; the measurement is performed automatically for packages whose dimensions fall within specified limits. Using these measurements and the customer-provided information, the machine computes the postage or other shipping charge. The shipping charge may include a fee charged by the owner of the convenience store or other machine location, e.g., to cover the overhead cost of having the machine on-site.

The machine obtains payment from the customer, notably through the use of a prepaid, low-cost charge card which may be sold in convenient denominations at the machine's location (e.g., at a convenience store). A magnetic card reader for handling such cards may be connected through a conventional interface directly to, e.g., a convenience store cash register. Alternatively, the customer may use a credit card to make payment.

The machine prints a routing/shipping label for the customer's package. If the package is a simple first-class letter, the label may comprise a postal bar code printed directly on the letter's envelope. The bar code may embody the nine-digit ZIP+4 code of the destination address, which may be looked up by the machine from a database in a CD-ROM disk. If the package is a letter to be sent by certified mail, the machine prompts the user to insert a U.S. Postal Service

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certified mail "green card" blank form for printing. If the package is a box or large envelope, the machine may print a shipping or mailing label, including an appropriate routing/tracking bar code, on peel-off label stock; the customer may then apply the label to the package.

Prior to printing a shipping label or bar code, the machine may advantageously consult a directory (e.g., a ZIP+4 directory) to verify that the destination address specified by the customer is not obviously incorrect. Furthermore, the information obtained from the customer by the machine includes the customer's name, address, and telephone number, enabling the shipping company to contact the customer more readily if the customer's package cannot be delivered.

When the customer's transaction is complete, the labeled package is automatically received into a locked storage compartment in the machine. The storage compartment may be emptied at a convenient time, e.g., by a convenience store clerk, and its contents delivered to the U.S. Postal Service or other shipping company. A sensor detects when the storage compartment is full and alerts appropriate personnel.

A printer in the machine prints a customer receipt. The printer may be a thermal printer, and the receipt may be printed on aluminized stock, to reduce the chance of customer alteration of the receipt.

When a machine operator (e.g., a convenience store clerk) inputs an appropriate instruction at the "end of the day," a hard-copy manifest of packages received by the machine is generated.

The machine may be operated by a customer in an "Inquiry" mode. For example, a customer may use the machine simply to look up the nine-digit ZIP code for a particular street address. This feature may be provided free of charge as a courtesy.

Like reference numerals are used to refer to the same components and parts in all of the following Figures:

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Figure 1 is a perspective view of an automated mailing apparatus in accordance with the present invention;

Figure 2 is a top view of the letter-handling system assembly of the apparatus of Figure 1;

Figure 3 is a top view of the apparatus of Figure 1;

Figure 4 is a front view of the apparatus of Figure 1 showing portions of a package tilting mechanism;

Figure 5 is a side view of the apparatus of Figure 1 showing portions of the package tilting mechanism with the package scale in the upright position;

Figure 6 is a side view of the apparatus of Figure 1 showing portions of the package tilting mechanism with the package scale in a tilted position;

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Figure 7 is a side view of the apparatus of Figure 1 showing portions of a printer tilting mechanism;

Figure 8 is a side view of the apparatus of Figure 1 showing portions of the printer tilting mechanism when the printer is rotated to a fully upright position;

Figure 9 is a top view of the apparatus of Figure 1 showing portions of the printer tilting mechanism;

Figure 10 is a top view of the apparatus of Figure 1 showing portions of the printer tilting mechanism of Figure 9;

Figure 11 is a front view of a portion of the apparatus of Figure 1 showing the package acceptance door sliding mechanism;

Figures 12a, 12b, and 12c collectively comprise a block diagram of computer hardware in the apparatus of Figure 1;

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Figure 13 is a diagram of the main electronics board of the apparatus of Figure 1;

Figures 14a, 14b, and 14c collectively comprise a schematic diagram of the control signal circuitry of Figures 12a, 12b, and 12c;

Figure 15 is a schematic diagram of the multiple-printer card 1258 from Figure 12c;

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Figure 16 is an illustration of a silk-screen mask for PC board 1302 of Figure 13;

Figure 17 is a schematic diagram of the voltage-to-frequency weigh card 1202 from Figure 12a;

Figures 18a and 18b collectively comprise a flow diagram illustrating operation of the apparatus of Figure 1 in mailing a first class regular letter;

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Figures 19a and 19b collectively comprise a flow diagram illustrating operation of the apparatus of Figure 1 in mailing a first class letter in "Sav-A-Day" mode;

Figures 20a and 20b collectively comprise a flow diagram illustrating operation of the apparatus of Figure 1 in mailing a first class, certified letter;

Figures 21a and 21b collectively comprise a flow diagram illustrating operation of the apparatus of Figure 1 in mailing a first class, registered letter;

Figures 22a and 22b collectively comprise a flow diagram illustrating operation of the apparatus of Figure 1 in mailing a first class, insured letter;

Figures 23a and 23b collectively comprise a flow diagram illustrating operation of the apparatus of Figure 1 in responding to a customer inquiry regarding first class mailing;

Figures 24a and 24b collectively comprise a flow diagram illustrating operation of the apparatus of Figure 1 in mailing a package;

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Figures 25a and 25b collectively comprise a flow diagram illustrating operation of the apparatus of Figure 1 in responding to a customer inquiry regarding mailing of packages;

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Figure 26 is a flow diagram illustrating operation of the apparatus of Figure 1 in printing packages and letters manifest;

Figure 27 is a data flow diagram for the control system of the apparatus of Figure 1;

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Figure 28 is a data flow diagram for the first class mail subsystem of the apparatus of Figure 1;

Figure 29 is a data flow diagram for the report generation subsystem of the apparatus of Figure 1;

Figure 30 is a data flow diagram for the package handling subsystem of the apparatus of Figure 1;

Figure 31 is a data flow diagram for the machine control subsystem of the apparatus of Figure 1.

Referring to Figure 1, a self-service package shipping machine 100 according to the invention is shown. A letter-handling subsystem is shown on the right side of the machine, and a package-handling subsystem is shown on the left side. In the Figures, reference numerals are used to indicate components and parts as indicated below:

- 20 100 Zipster Plus ZP-3D Automated Mailing Apparatus 102 sheet-metal housing 104 letter acceptance slot 106 package acceptance window 108 package acceptance window door 25 110 touch-screen computer monitor, Carroll Touch Company, Austin, Texas 112 loudspeaker 114 work tray ruler disposed on front of work tray 114 116 30 divided compartments disposed in work tray 114 118 for containing work supplies and preprinted USPS forms, Federal Express/UPS
 - 120 fax machine
- 35 122 magnetic card reader, COPYVENDOR cardreader by McKey Inc., of Harleysville PA -

forms, and the like

	124	3-1/2 inch floppy disk drive
	126	5-1/4 inch floppy disk drive
	128	thermal receipt printer
	130	dotted line denoting general area in which
5		electronics are disposed
	132	dotted line denoting general area in which
		letter-handling system assembly is
		disposed
	134	letter tray
10	136	dotted line denoting general area in which
		mechanism for sliding window door 108 is
		disposed
	138	(dotted line denoting) tilting package scale
	140	shipping and mail manifest printer
15	142	package label printer
	144	package door
	146	letter door
· . ·		
	200	letter-handling system assembly disposed in
20		area denoted by dotted line 132 in Figure
		1
	202	PC board assembly for left-justification and
		width measurement of letters
	203	electro-optical sensors for left-justification
25	,	and width measurement
	204	stepping motor, model Superior MH112 by
		Superior Electric Company, Bristol CT
	206	gate mechanism letter stops
	208	base plate
30	210	linear motion guide rail (THK SR301)
	212	letter clamp/Ledex solenoid
	214	guide rail support blocks
	216	idler assembly
	218	Hewlett-Packard ink-jet printer
35	220	ink-jet printer pivot plate
	221	ink-jet printer pivot plate hinge

	222	micro-switch for detecting when ink-jet printer 218 has rotated into fully upright position
	223	scanner (e.g., DEST Personal Scan B5N-21SCA
5		scanning unit scanner with B5N-21FED page
		feeder)
	224	Ledex solenoid for retracting gate mechanism
		letter stops 206
	226	PC board assembly for letter justification and
10		length measurement
	227	electro-optical sensors for letter
		justification and length measurement
	228	letter scale
	230	load cell for letter weighing, e.g.,
15		Transducers Incorporated, Cerritos CA,
		model no. 662A-D3-10-10P1
	400	load cell for package weighing
	402	trap door
20	404	linkage for simultaneous opening of trap door
		402 and tilting of package scale 138
	406	tilting hinge
	408	linear actuator for providing mechanical force
		to tilt scale 138 and trap door 402, model
25		42846A by Dayton Corporation of Chicago
	410	package storage compartment
	600	package being tilted off of scale 138
	602	packages stored in storage compartment after
30		being tilted off of scale 138
	700	linear actuator for providing mechanical force
		to rotate ink-jet printer 218, model
		4Z846A by Dayton Corporation of Chicago
35	702	linkage
	704	linkage

		706	pivot point between linear actuator 700 and
٠,	•		linkage 702
		708	pivot point between linkage 702 and linkage 704
		710	pivot point between linkage 702 and housing 102
5			
		900	dotted line indicating portion of Figure 9
		٠.	which is shown in greater detail in Figure
			10
10		1100	metal guides to prevent inward movement of door
			108
		1102	stepper motor
e.		1104	Kevlar timing belt
		1106	THK linear rail
15		1108	Honeywell opto-electronic limit switch
		1110	THK bearing for movement along guide rail 1106
		1112	idler for engaging other end of timing belt
		*	1104
20		1200	PC bus
		1201	main 80386-based computer
		1202	voltage-to-frequency weigh card
		1204	scanner interface card (e.g., DEST Corp.)
		1206	Hitachi interface card
25		1208	Hitachi CDR-3500 CD ROM drive
		1210	IDE hard disk/floppy disk
	•	1212	IDE 40-mByte hard disk drive
		1214	Scientific Solutions stepper motor card
			(Cybernetic Microsystems Inc., San
30			Gregorio CA model no. CY-525A)
		1216	Superior Motor Block 6180 PT Translator
	•	1218	Superior Motor Block 6180 PT Translator
	÷.	1220	input port
•.		1222	input port
35		1224	input port
		1226	safety micro-switch

	1228 output port
	1230 buzzer
	1232 input port
	1234 printer tilt relay
5	1236 output port
	1238 paper ready indicator
	1240 input port
	1242 optical homing signals
	1244 input port
10	1246 help switch
	1248 input port
	1250 package dump relay
	1252 output port
	1254 solenoids and clamps
15	1256 facsimile interface card (e.g., Intel
	SatisFAXtion) f
	1258 multiple printer card
	1260 voice digitizer (e.g., Covox Inc., Eugene
	Oregon - Voicemaster Digitizer System 2;
20	software version 2.04/2.04x)
	1262 modem (e.g., Hayes compatible)
	1264 telephone line
	1266 floppy disk controller
25	1300 main electronics board which is disposed in the
	area denoted by dotted line 130 in Figure
	1
	1302 printed circuit board
	1304 computer power supply
30	1306 terminal strip
	1308 3-inch wireway
	1310 12-V, 15-V power supply
	1312 30-V, 60-V power supply
35	ZP1000 signal distribution board - Easthem

Associates, Houston

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Some features of the machine 100 are particularly noteworthy. As shown in Figure 2, the ink jet printer is tilted downward when at rest (the normal position of the HP printer), and rotated up as needed to print upward. This is done by using an electrical linear actuator 700 and rotation linkages as shown in the Figure.

Packages are weighed by using a 100 lb load cell (strain gauge bridge). When a package is accepted, the package platform 138 is tilted by an electrical linear actuator 408 to tip the package into the storage compartment area.

The package window mechanism is secured in the up position by a Ledex size 6ep solenoid. Once the solenoid is activated, the lock is released and the Superior stepping motor MH-LLR-PF-8020 begins to rotate. The motion is transferred into linear motion up and down by using a Kevlar timing belt. The THK bearing and the idler pulley to home the window into its position. We are using optical sensor limit switches by Honeywell. The package window mechanism is mounted on the inner side of the package door.

The machine 100 of the illustrative embodiment is operated by computer software shown in detail in the Appendix, which comprises 265 pages each numbered in the lower right corner with serial numbers PI00001 through P100265. As shown in the Appendix, a series of screen displays is presented to a user/customer on the touch screen 110; the customer's responses on the touch screen 110 or other input device (e.g., a conventional computer keyboard) are used in controlling the machine's operations.

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The software controlling the machine also includes a ZIP+4 database and lookup software. In the illustrative embodiment, the ZIP+4 database and control software distributed by the First Data Resource Company of Memphis, Tennessee is used.

The interrelationship of the various parts of the machine 100 may be conveniently described through a discussion of the operation of the machine.

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A user/customer starts the machine by inserting a prepaid charge card into the receiving slot of a magnetic card reader 122, which activates the apparatus. The charge card may be a conventional stiff-paper card with a magnetic stripe on one side, similar to those used by the Bay Area Rapid Transit system (BART) in the San Francisco area.

The customer then touches the touch screen 110,

which may be a conventional touch screen activated by an infrared array or sonic waves or resistance screen.

Touching the screen activates a voice system which instructs the operator through a loudspeaker 112 what the next step will be. By following the voice instruction

and the printed instructions on the screen 110, the customer is led step by step through the processing of a package or a letter.

As shown by the illustrative screen displays in the

Appendix and by the flow diagrams in Figures _, once the
customer has selected a First Class letter he follows the
instructions. The customer then puts the letter into the
letter acceptance slot 104. The letter handling system
200 moves the letter automatically through weighing,
measuring, scanning and printing and finally depositing

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the letter into the removable letter tray where all processed letters are collected.

Once a letter is processed, a receipt is printed for any letter that is certified, registered and insured. The cost of mailing is deducted from the prepaid magnetic card and the card is returned to the customer.

The customer is able to request an electronic mail operation (e.g., using a conventional electronic mail service such as MCI Mail) using one of the two types of floppy-disk drives 124, 126 by inserting a floppy disk into the drive and following the voice/touch screen 110 instruction. The customer is thereby able to transmit his files to another computer. The cost of the electronic mailing is deducted from the prepaid magnetic card and the card is returned to the customer.

The customer is able to request to use the built-in FAX scanner 120 in order to transmit documents across telephone lines to another location. The customer follows the voice and screen instruction and then inserts his documents one by one into the FAX scanner 120. The machine 100 automatically transmits the documents to the other location. The cost of mailing is deducted from the prepaid magnetic card and the card is returned to the customer.

The customer may select after inserting his prepaid magnetic card to process packages by touching the screen 110 and following the voice instructions. The package window door 106 opens, the customer puts the package inside the window on the package/scale/tilt assembly 400. The scale weighs the package; this weight is transmitted to the computer which calculates the charges according to the destination zipcode. Once all the information that

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relates to the shipper and destination is entered by the customer using the touch screen 110, a shipping label is printed using a package label printer 142. The customer pastes the label to the package and touches the screen on the appropriate box as shown by the illustrative screen displays in the Appendix. Once the customer has finished the processing, the package window door 108 is automatically closed. A receipt is produced by the receipt printer 128. The cost of shipping the package is deducted from the prepaid magnetic card and the card is returned to the customer.

To detect customer attempts to cheat (e.g., by submitting a light package for weighing but actually depositing a heavier package for shipping), the package is reweighed just prior to acceptance. If more than a +1% variation is detected, an error message is generated and the package is not accepted.

To reduce the chance of a too-heavy weight measurement (e.g., because the customer inadvertently has his finger on the scale), the scale detects weight variations of 0.01 oz. The weight is not measured for shipping-charge computation purposes until the weight stabilizes.

The tare (zero weight) of the scale is monitored to verify that nothing is left on the scale and that the scale is not damaged.

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It will be appreciated that the foregoing embodiment is described for purposes of illustration and not as a limitation on the exclusive rights of the inventors. Various changes may be made (e.g., through the substitution of components; implementation of software functions in hardware and vice versa; and the like)

without departing from the spirit of the invention. The embodiments which are claimed as the exclusive property of the inventors are as described in the claims below.

CLAIMS:

1. An automated self-service package shipping machine comprising:

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- (a) means for receiving a package;
- (b) screen-display means for displaying user instructions;

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- (c) user input means for transmitting user
 preferences;
 - (d) means for printing a destination label;

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- (e) means for printing a customer receipt; and
- (f) locking means for securing the package.

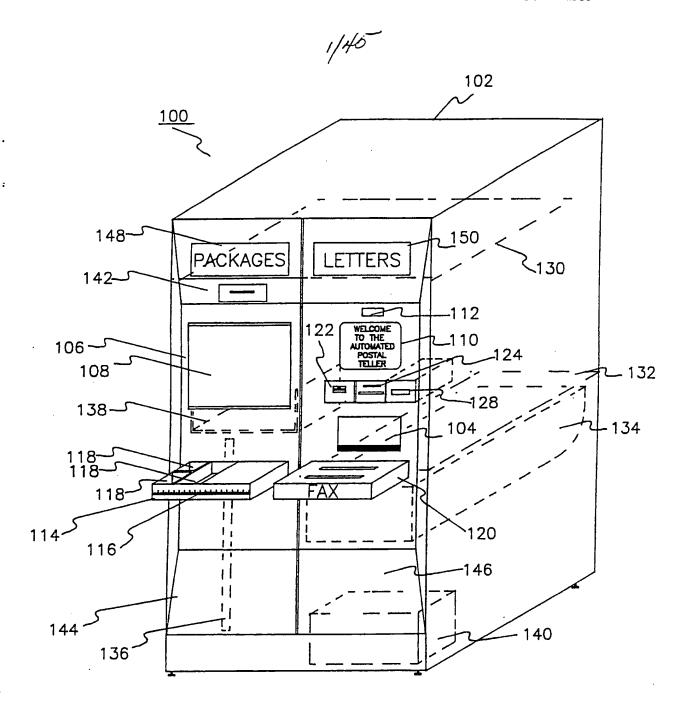


Figure 1

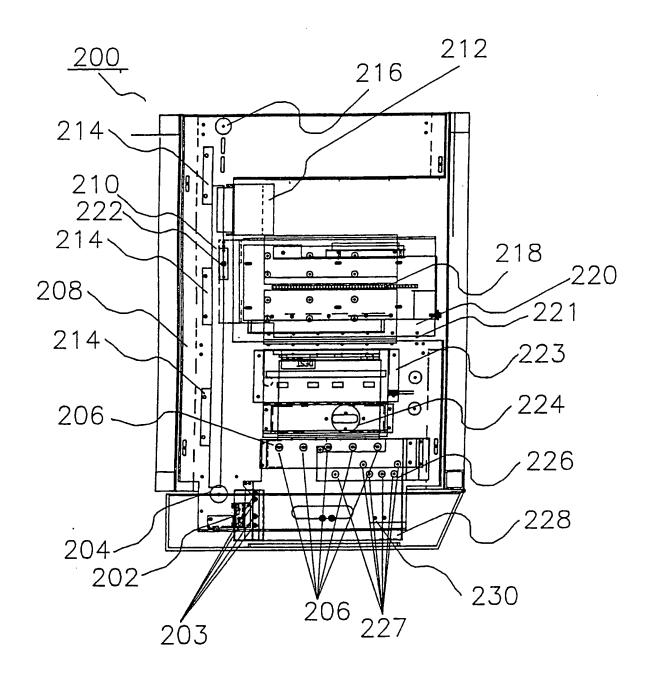


Figure 2

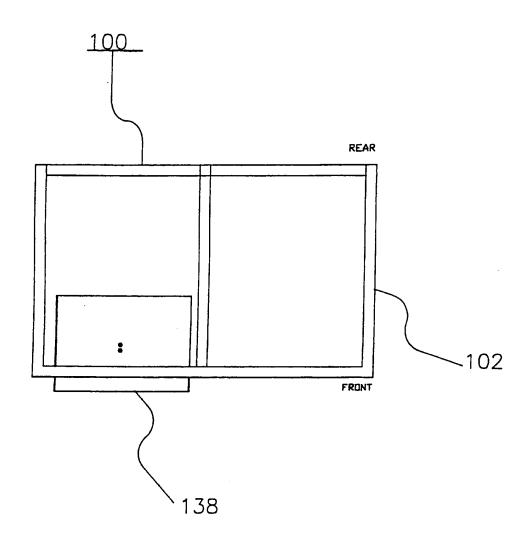


Figure 3

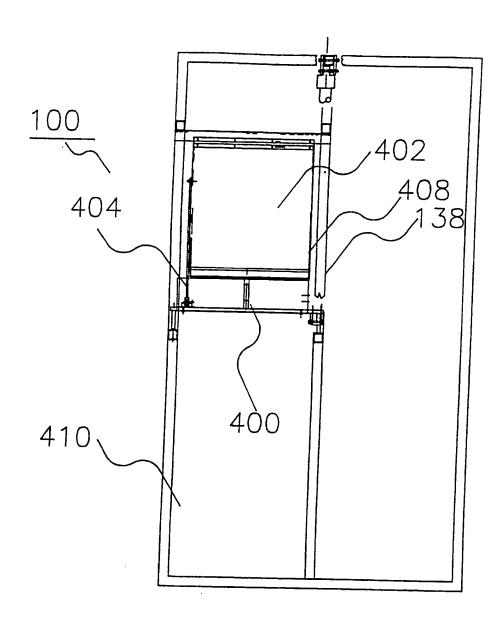


Figure 4

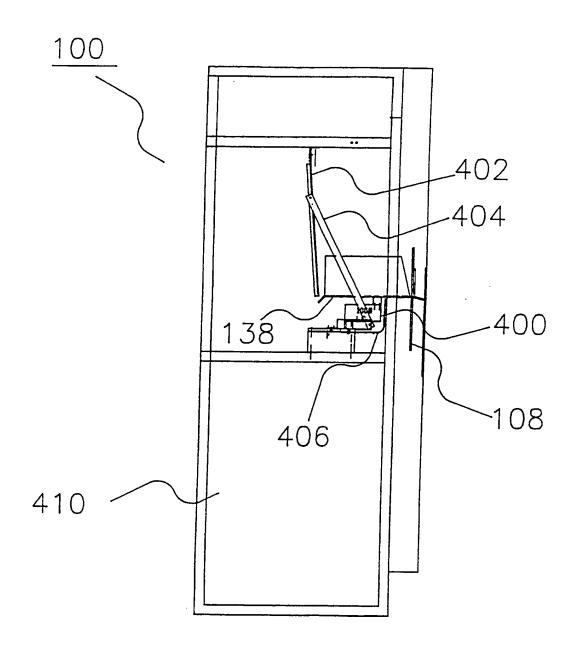


Figure 5

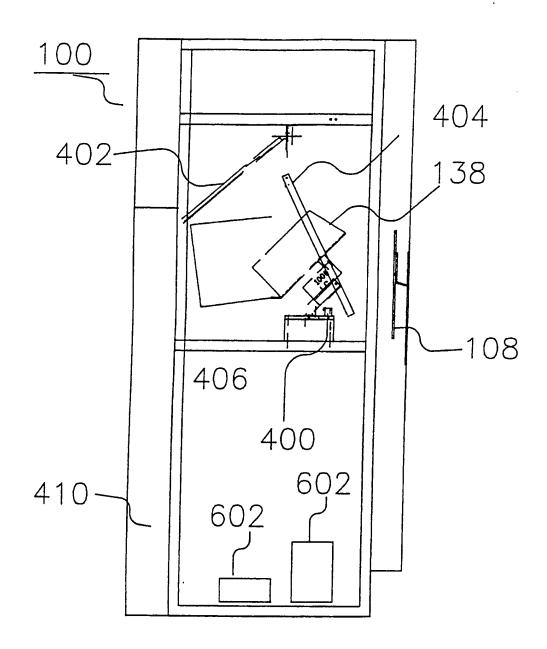


Figure 6

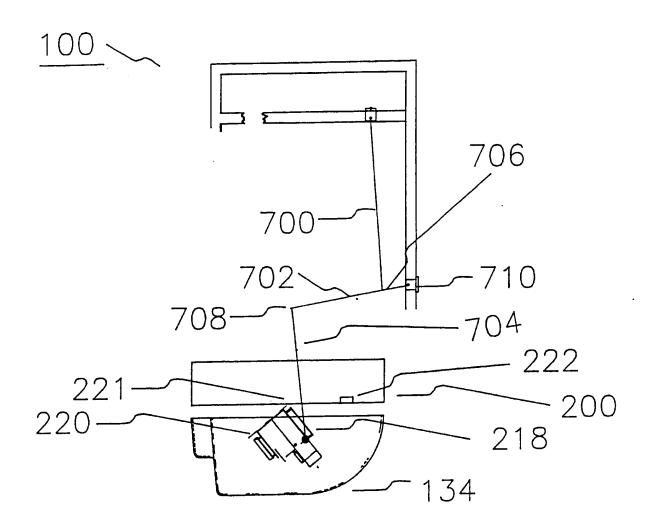


Figure 7

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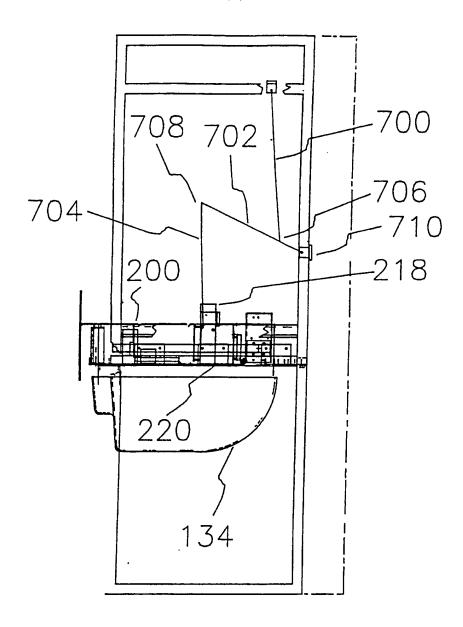


Figure 8

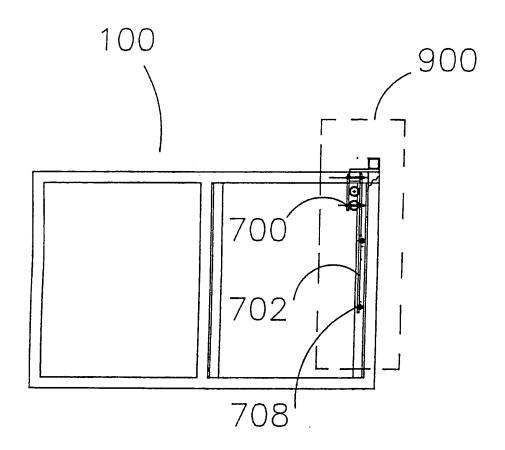


Figure 9

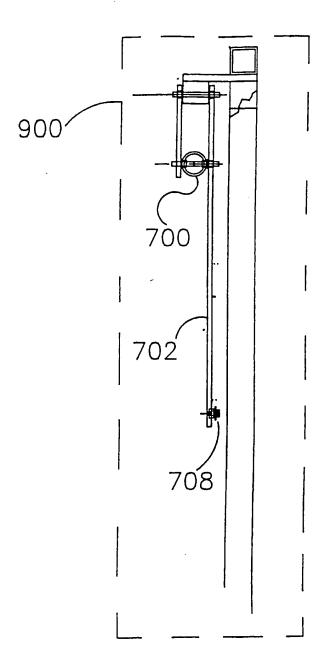


Figure 10

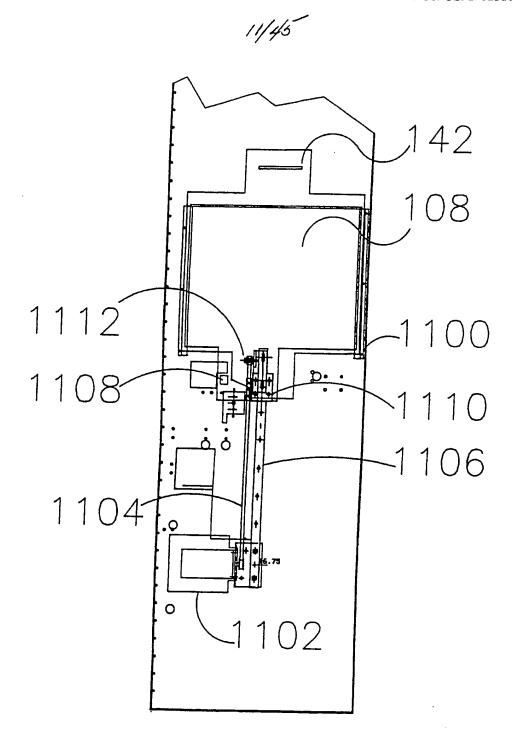
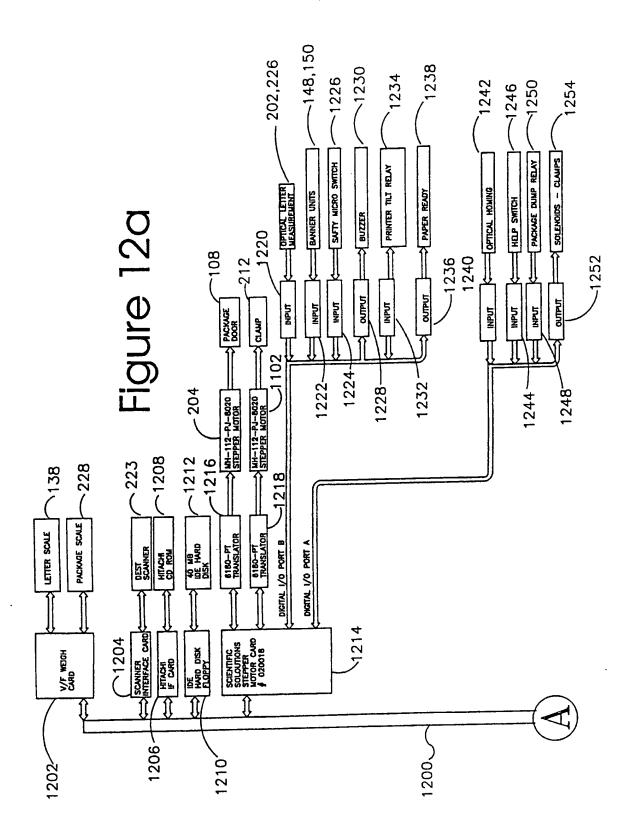
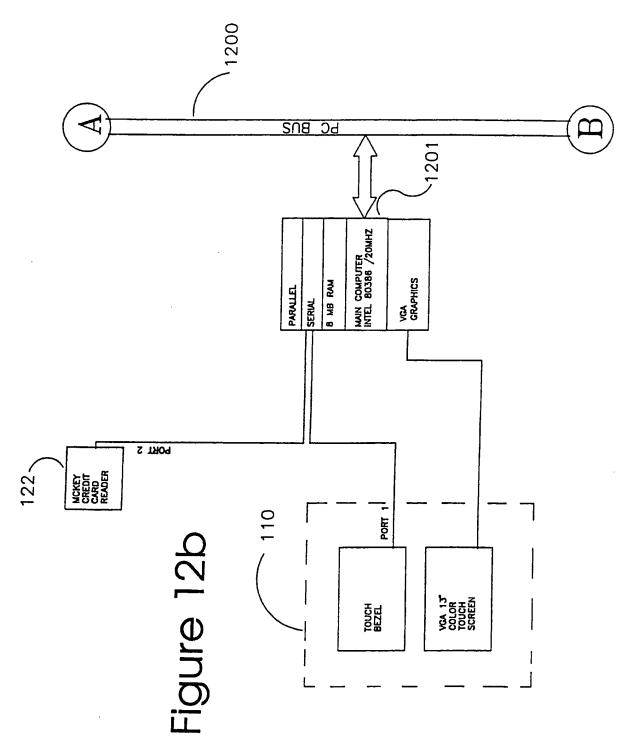
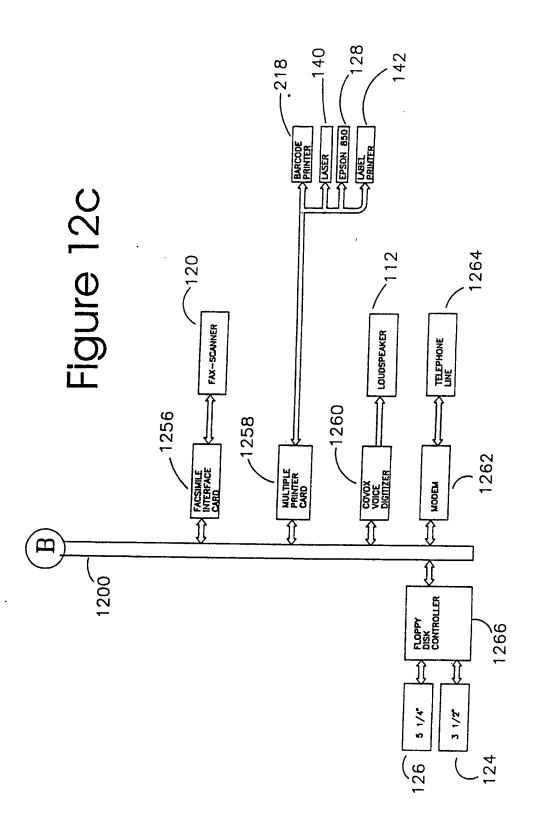


Figure 11



SUBSTITUTE SHEET







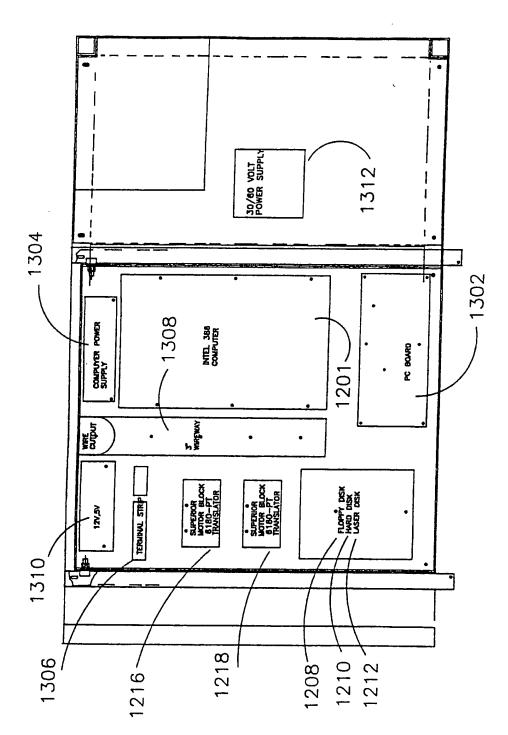


Figure 13

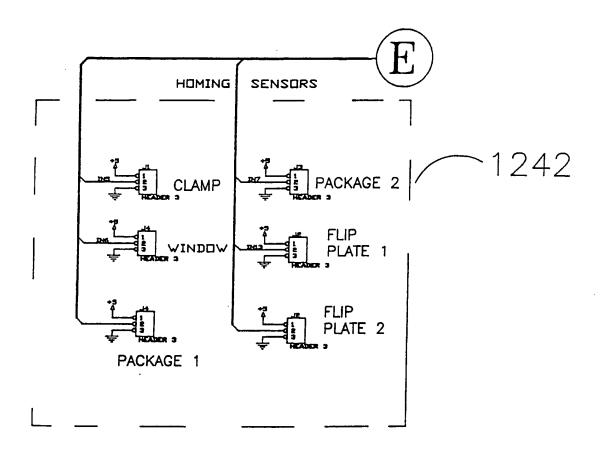


Figure 14a

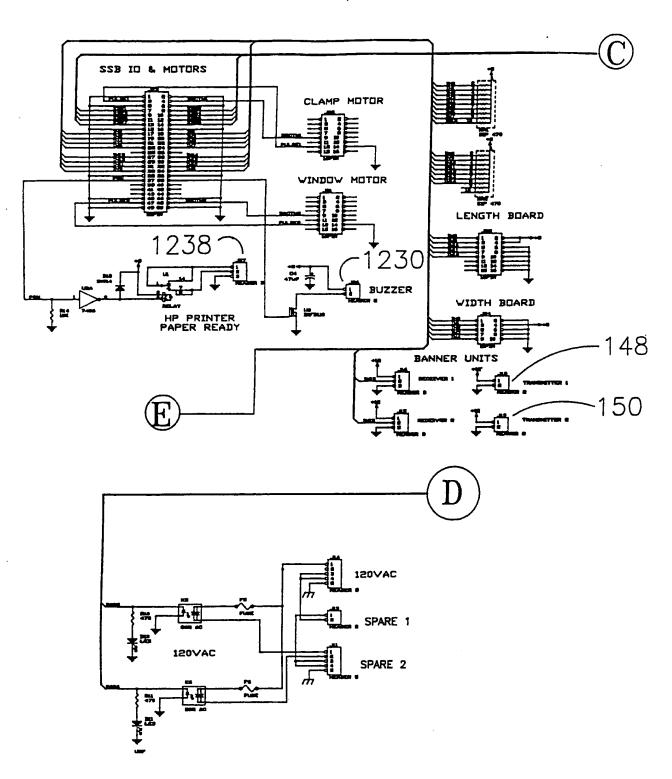


Figure 14b

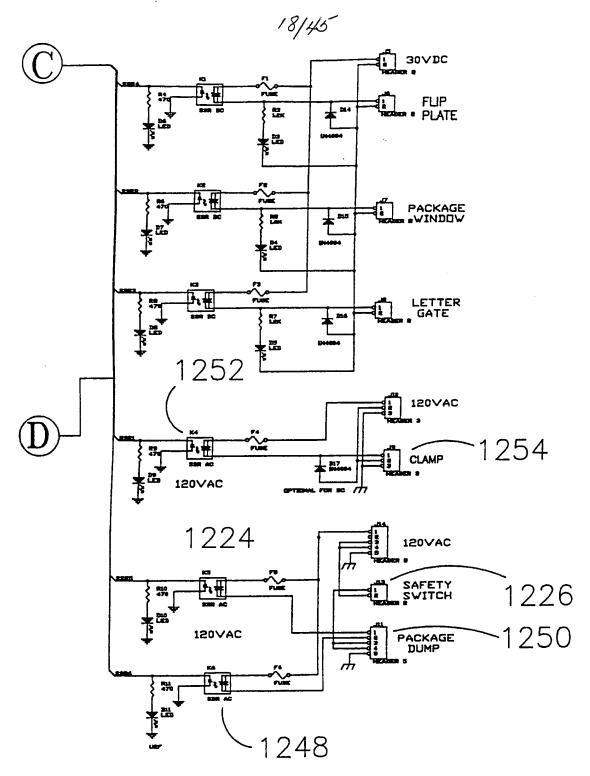


Figure 14c

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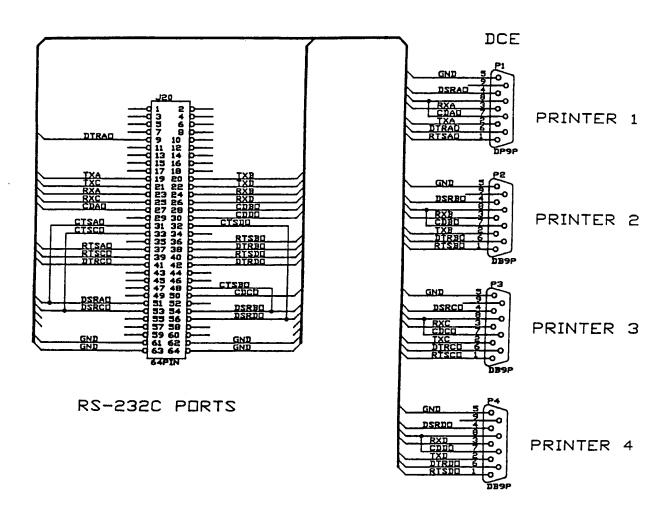


Figure 15

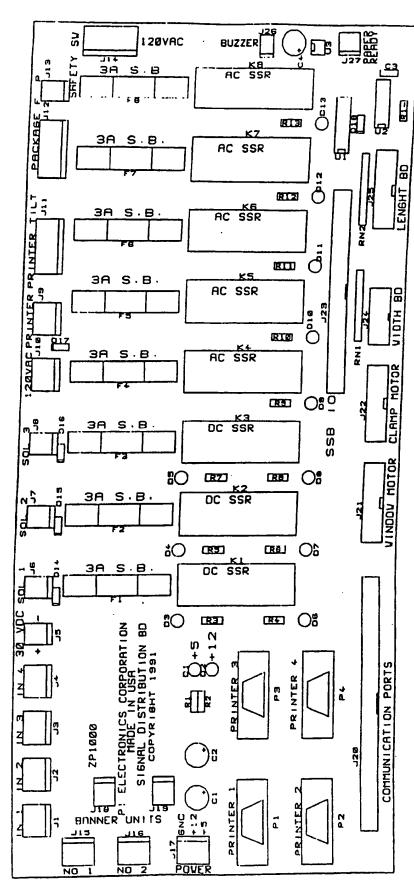
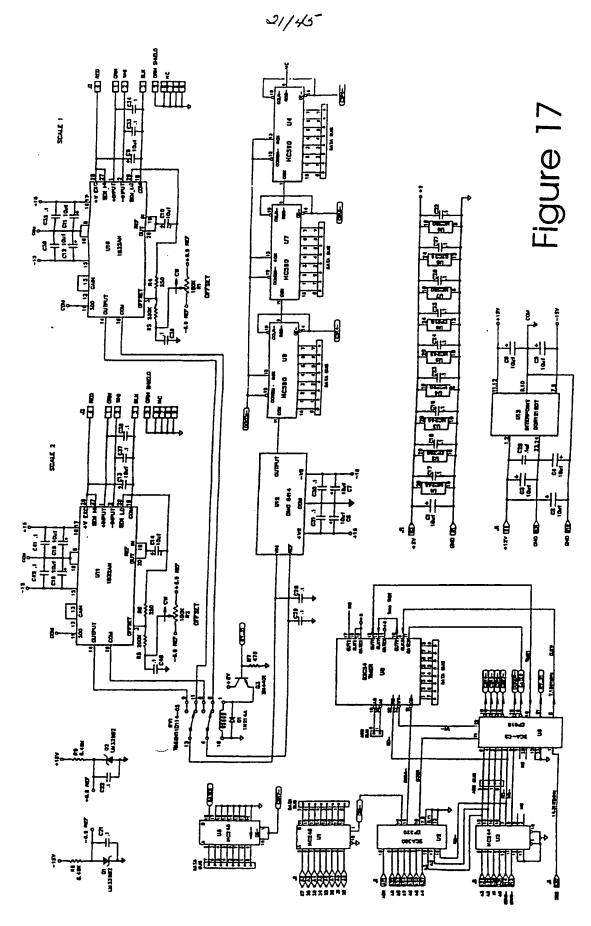


Figure 16

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Pi ELECTRONICS CORP

17-Nov-89

BOARD SCALE DB FILE SCALE.WK1

CKT REF	PART #	DESCRIPTION	MANUFACT	SUPPLIER	PER BD.
U03	EP320DC-2 MC74HC244N	OCTAL, TS, BUS, XCVR EPLD, 20-PIN OCTAL, TS, INV BUS DRI	ALTERA, T	[MARSHALL	
UO4,7,9 UO6 UO8	EP610DC-30	8-BIT, CNTR, BUF T-S EPLD, 24-PIN	TI ALTERA, TI	MARSHALL MARSHALL	3 1
U10,11	1B32AN	TIMER, CMOS LOADCELL, AMP, EXCIT V/F, 1MHz DC-DC CONV, 12-15V	ANALOG DEL	ANATOG DOW	1 2 1
RO3,5 RO4,6	200K	POT, 100K RES, CF, 1/4W, 5% RES, CF, 1/4W, 5%	ANY	ANY	2
R07 R08,9	170 6.19K	RES, CF, 1/4W, 5% RES, MF, RN55D, 1%	ANY ANY	ANY ANY	2 1 2
C01-16 C17-42	199D106X9025CA1 CW20C104K	10UF, 25V, 20%, TANT .1UF, 50V, 10%	SPRAGUE	MARSHALL MARSHALL	
Q03 Q01,2	2N4401 LM329BZ	NPN. TRAN. SIG	MOTOROLA	SCHWEBER SCHWEBER	1
D01	1N914A			ANY	1
J02,3	747844-4 205817-1	DB9, RT ANG, FEMALE NUTS, 10-40, FOR ABOVE	AMP AMP	KENT KENT	2 2
RY01	TB85N11D114-05	RELAY, SPDT	P&B	HARRISON	1
BD	PCB 50011-01	BOARD,	Pi .	Pi	1

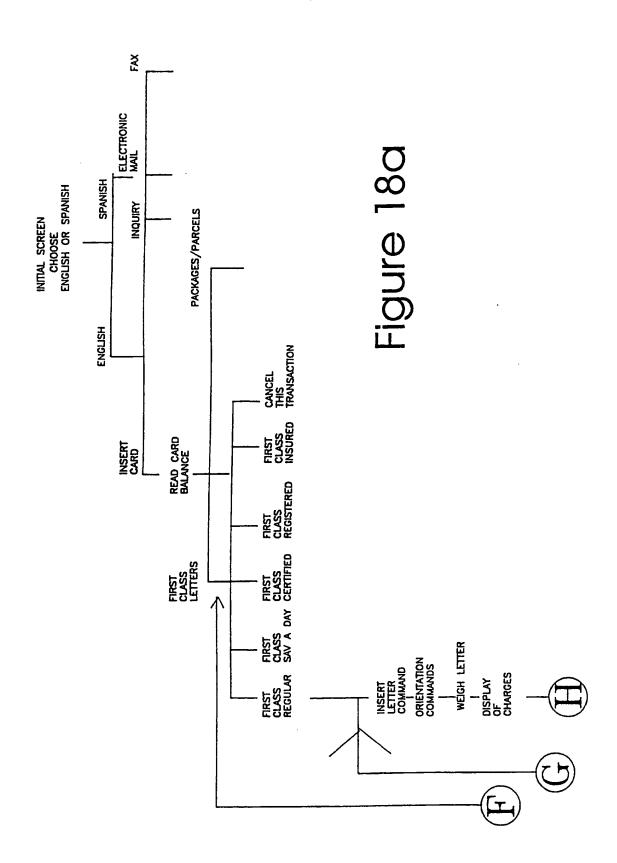
Figure 17.1

Pi ELECTRONICS CORP

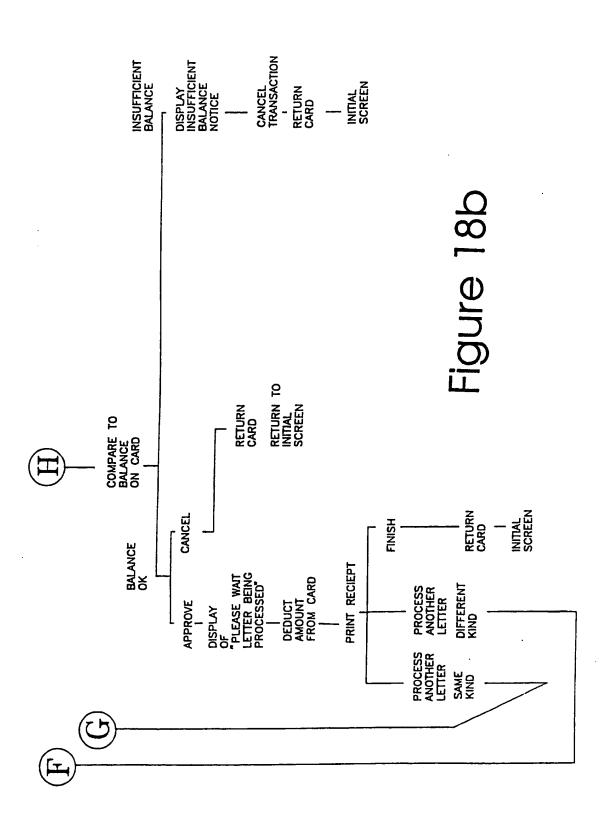
BOARD FILE 17-Nov-89 SCALE DB SCALE. WK1

CKT REF	PART #	DESCRIPTION	MANUFACT	SUPPLIER	PER BD.
!'10 11	1 D 32 A N	LOADCELL, AMP, EXCIT	ANALOG DEV	ANALOG DEV	2
		RES, CF, 1/4W, 5%			2
		RES, CF, 1/4W, 5%		-	2
	1N914A	DIODE, SIG			1
R08.9	6.49K	RES, MF, RN55D, 1%			2
		POT, 100K			2
•		RES, CF, 1/4W, 5%		ANY	<u></u>
U12	DMC8414	V/F, 1MHz		DYMEC	1
U01,5	MC74HC245N	· •		HALL-MARK	2
	MC74HC244N			HALL-MARK	1
RY01	TB85N11D114-05	RELAY, SPDT	P&B	HARRISON	1
U13	DDR1215DT	DC-DC CONV, 12-15V	INTERPOINT	INTERPOINT	1
J02,3	747844-4	DB9, RT ANG, FEMALE	AMP	KENT	2
	205817-1	NUTS, 10-40, FOR ABOVE	AMP	KENT	2
U02	EP320DC-2				
C01-16	199D106X9025CA1	10UF, 25V, 20%, TANT			
•	EP610DC-30			MARSHALL	
	CW20C104K			MARSHALL	
	SN74HC590AN			MARSHALL	
	PCB 50011-01		Pi	Pi	1
Q 03		NPN, TRAN, SIG		SCHWEBER	_
	LM329BZ		NATIONAL	SCHWEBER	2
U:08	CP82C54	TIMER, CMOS	HARRIS	SCHWEBER	1

Figure 17.2

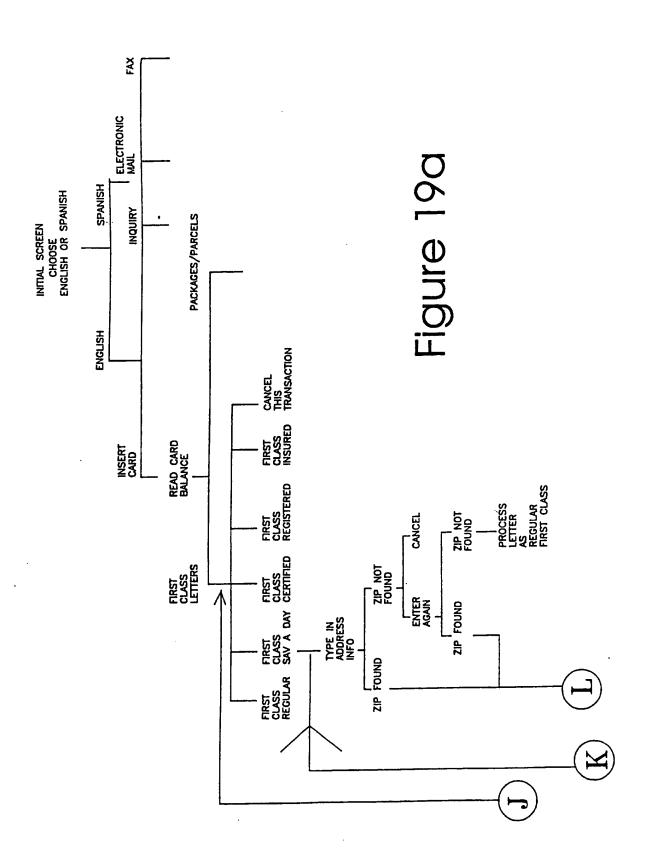


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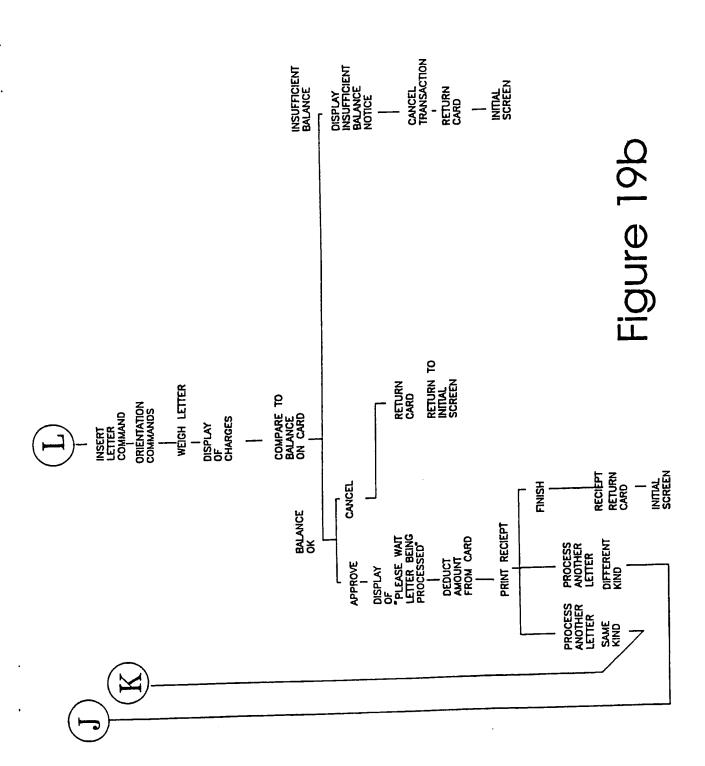


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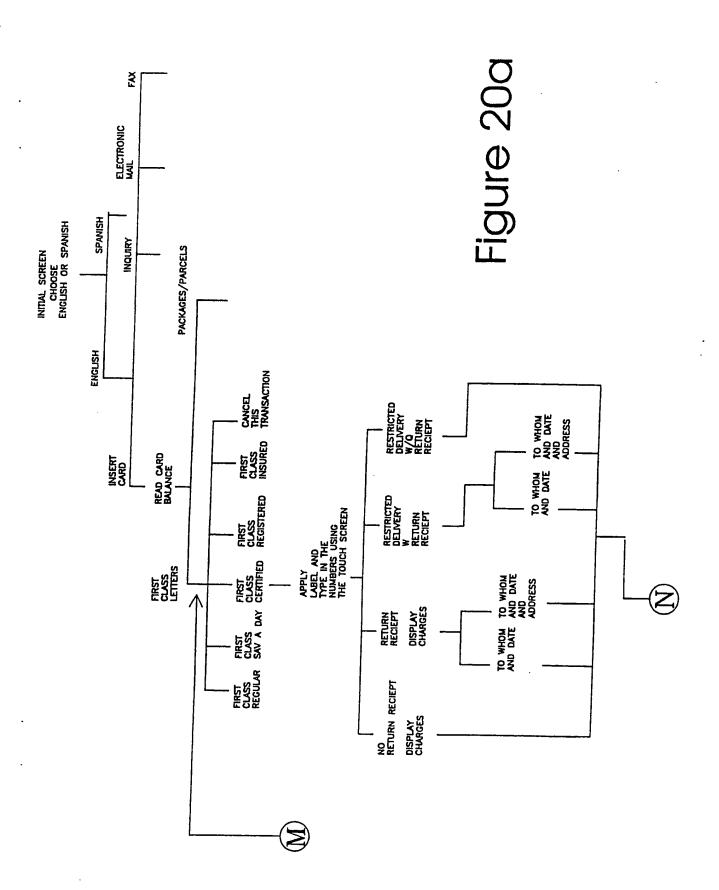
2.6/45



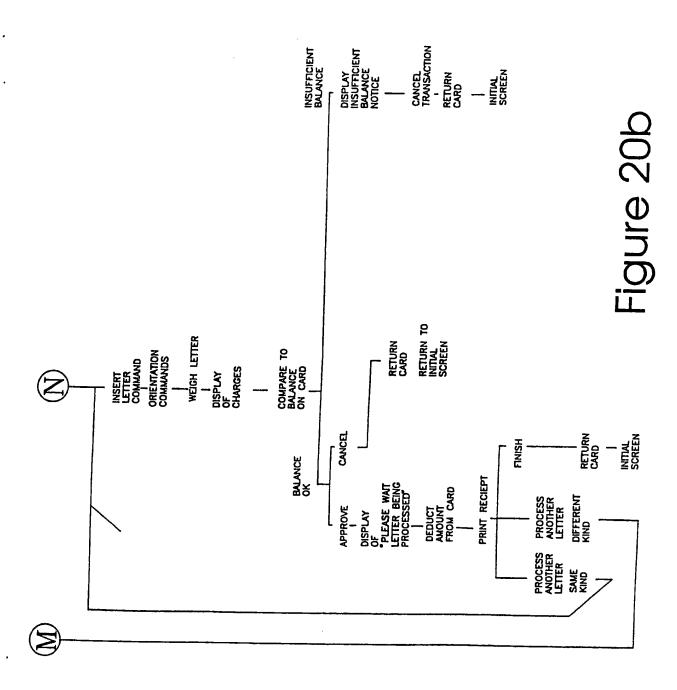
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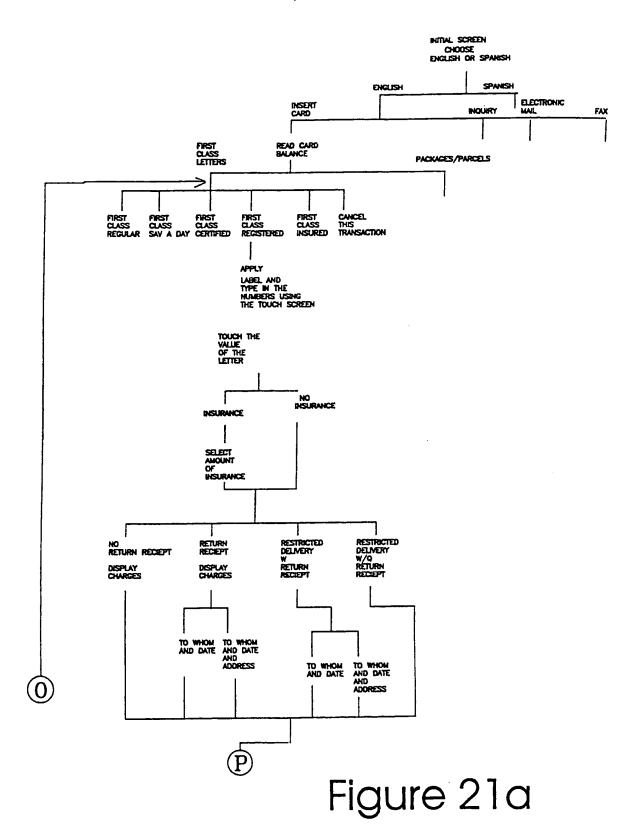


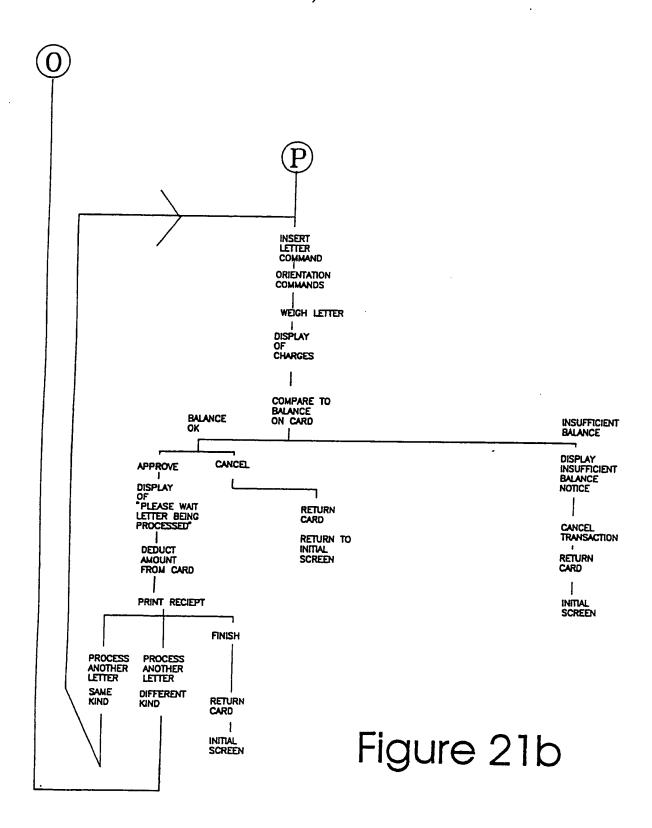
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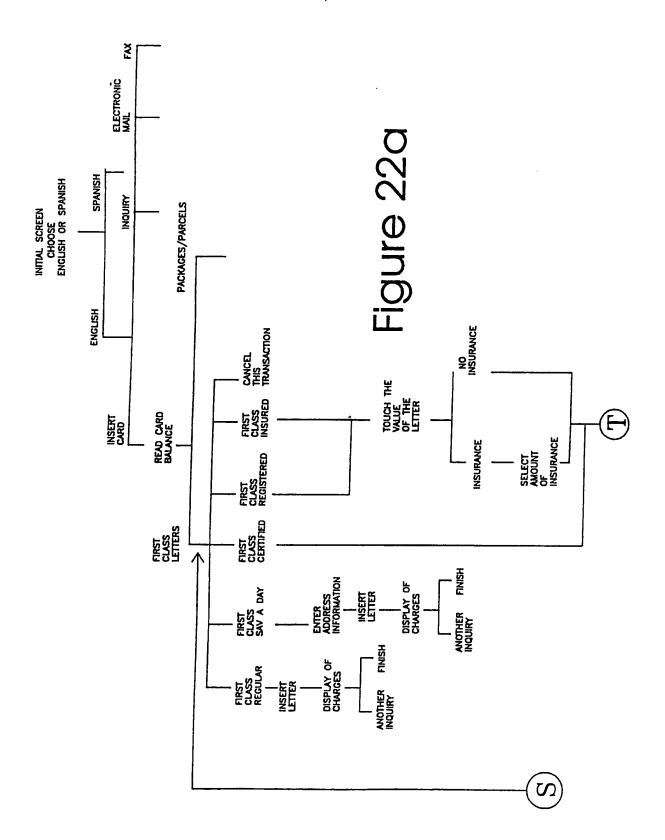


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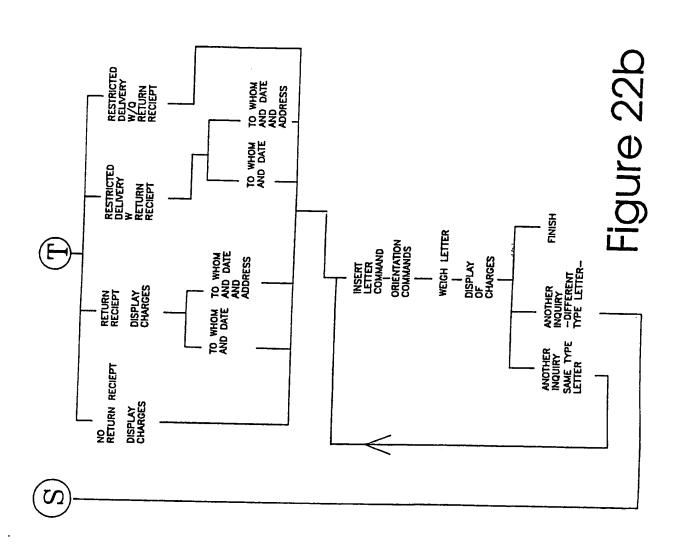


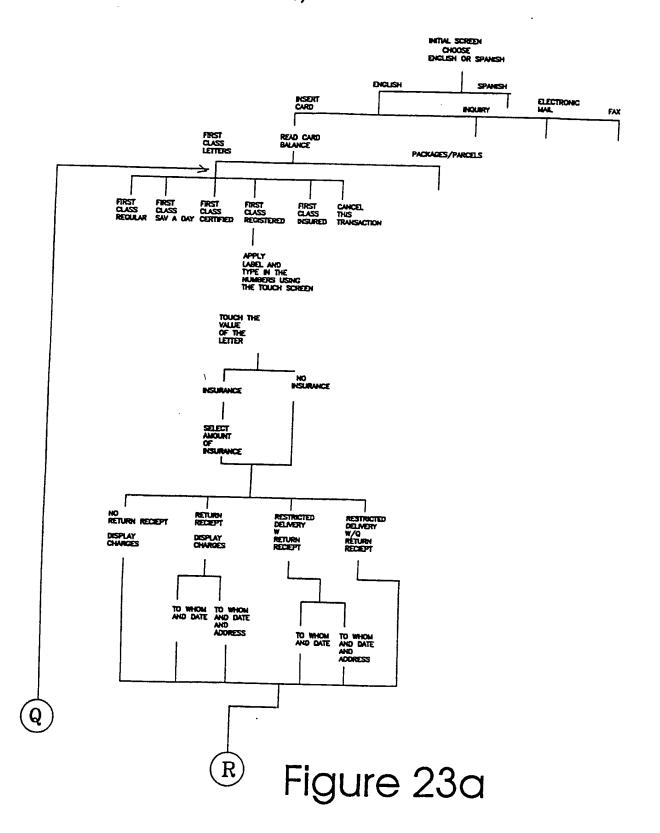


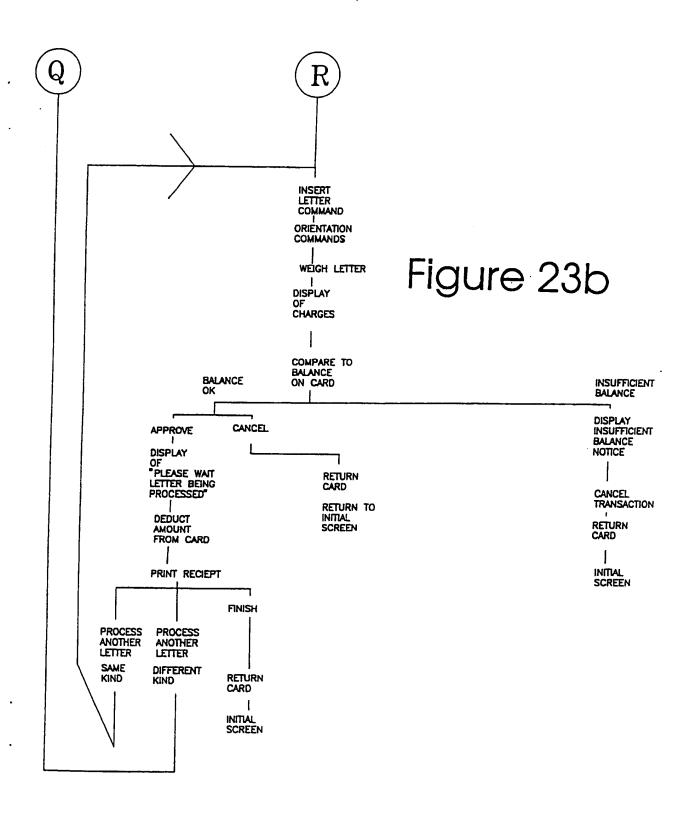




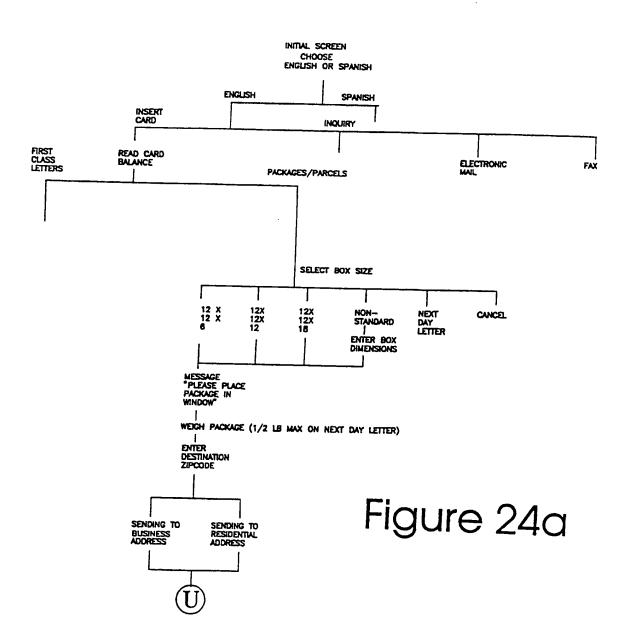
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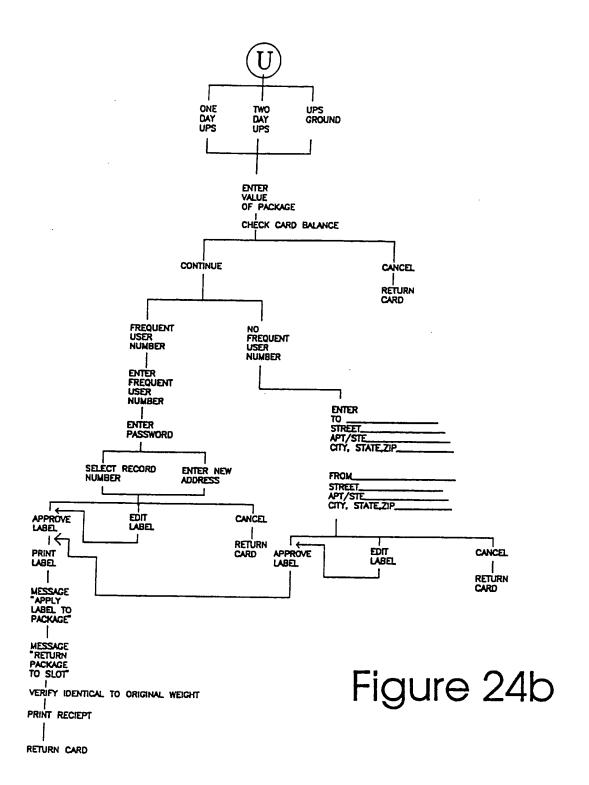


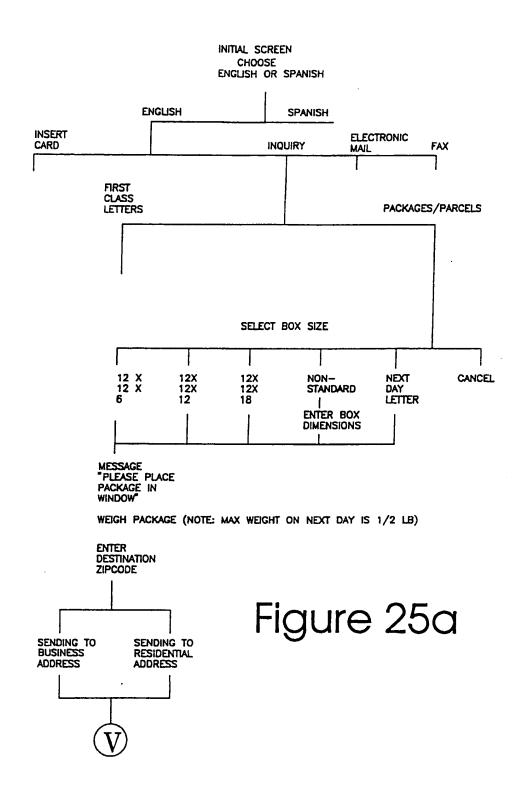


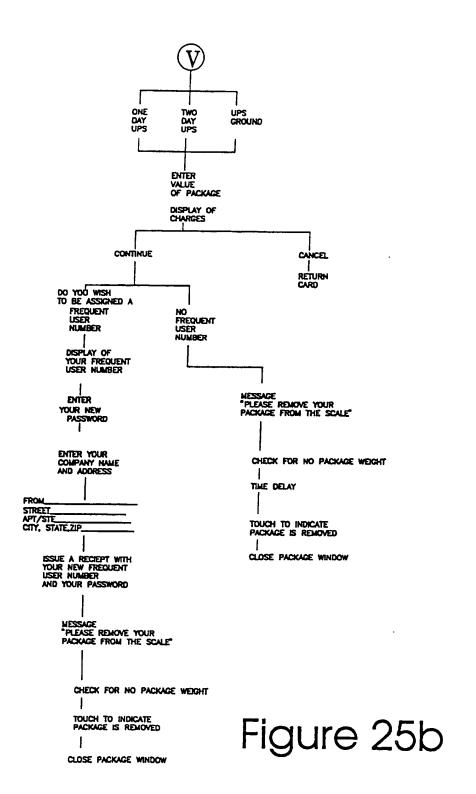


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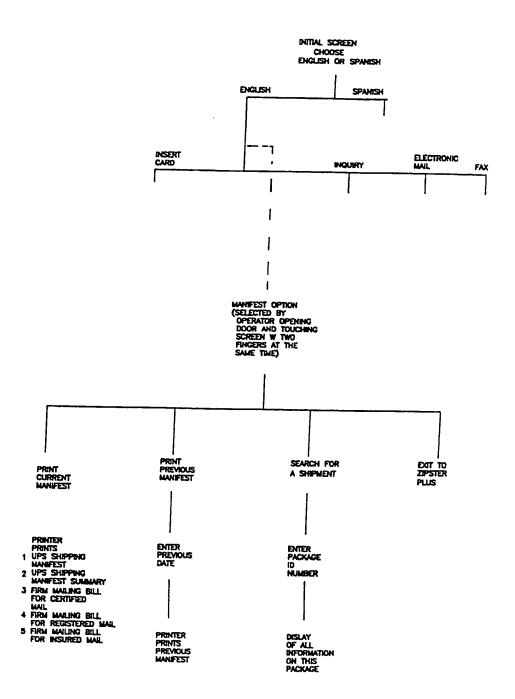
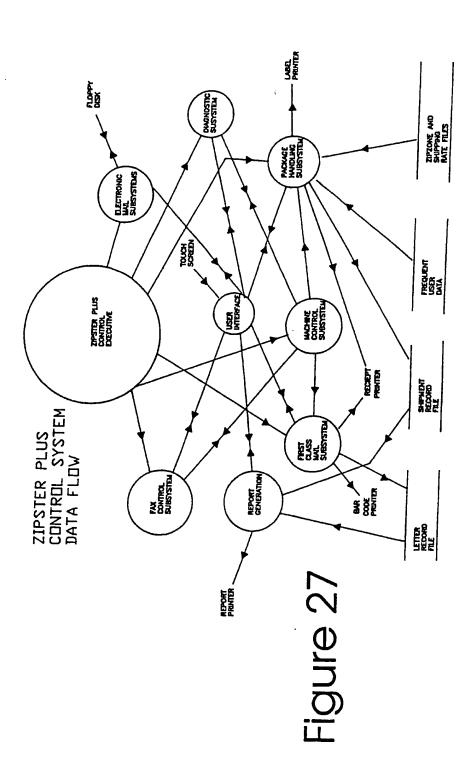
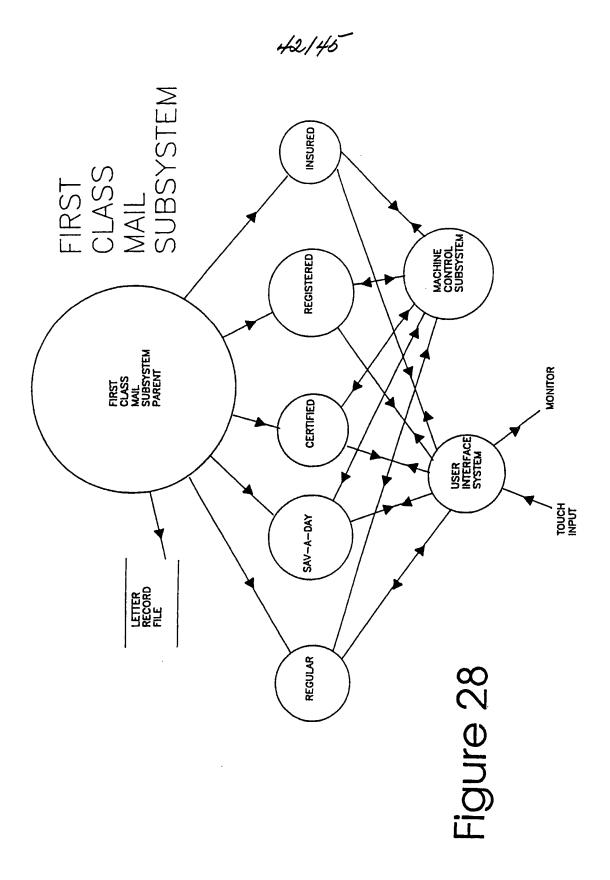


Figure 26



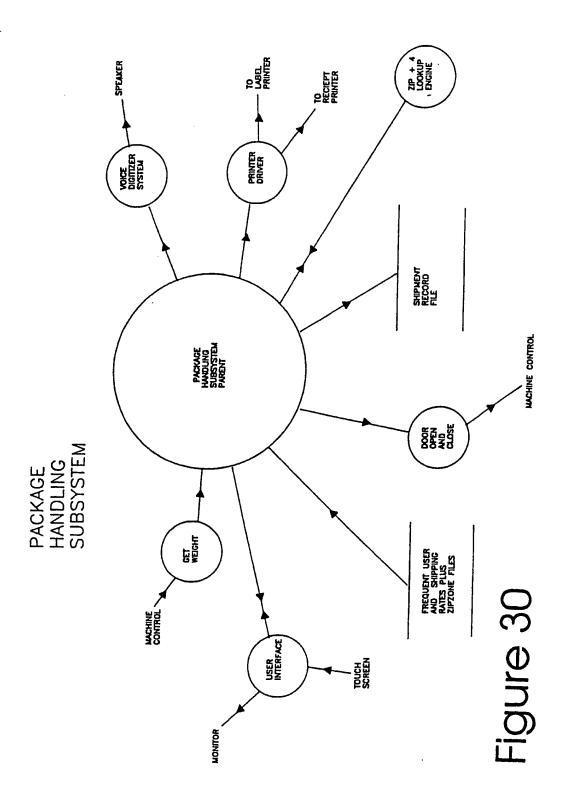


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REPORT PRINTER RECORD RETRIVAL SYSTEM PRINTER LETTER RECORD FILE USER MONITOR Figure 29

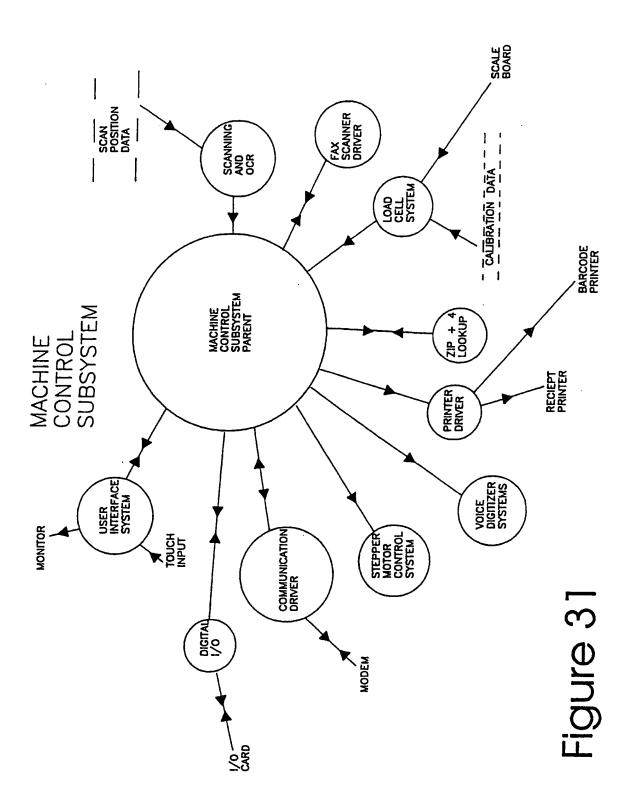
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International Application No

PCT/US92/02510

I. CLAS	1. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) 4						
A . *** ; =	A. Wilder Strong Patent Classification (IPC) or to both National Classification and IPC						
IPC(5): G07B 17/00							
US CL: 364/478							
II FIELD	S SEARCHED						
	Minimum Documentation Searched 7						
Class/ica:	on System Classification Symbols						
U.S. 364/478, 464.02; 235/381							
	Occumentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched *						
Category *	UMENTS CONSIDERED TO BE RELEVANT 9	Ta					
Category	C ration of Document, 11 with indication, where appropriate, of the relevant passages 12	Relevant to Claim No. 13					
Y	US, A, 4,024,380 (GUNN) 17 May 1977, See figure 6c, and columns 1-3.	1					
Y	US, A, 4,598,810 (SHORE ET AL.) 08 July 1986, See column 1 objects of the invention.	1					
Y	US, A, 4,803,348 (LOHREY ET AL.) 07 February 1989, See claim 26.	1					
х	US, A, 4,825,053 (CAILLE) 25 April 1989, See column 4, lines 18-54.	1 .					
x	US, A, 4,900,905 (PUSIC) 13 February 1990, See claims 1, 7, 11 and figure 2.	1					
Y	US, A, 4,940,887 (SHENG-JUNG) 10 July 1990, See summary and column 5, lines 16-26.	1					
Х,Р	US, A, 5,025,386 (PUSIC) 18 June 1991, See abstract and claims 1, 7, 12, 15).	1					
Y,P	US, A, 5,065,000 (PUSIC) 12 November 1991, See invention summary.	1					
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